

Technical material data

Panel MKHP grey RAL 7035

melamine paper phenolic laminate | Carta-M | Umabord

CARRIER:	paper webs
MATRIX:	phenol resin, melamine top layers

impact strength kJ/m² 15 notched impact strength (charpy) parallel to Iaminations KJ/m² 4 tensile strength MPa 100 Compressive strength parallel to laminations MPa 150 compressive strength parallel to laminations MPa 150 splitting force N 2000 elasticity module bending test MPa 7000 10° dielectric strength (1-minute test voltage) at 90°C in oil parallel to the layer direction kV 20 dielectric strength (1-minute test voltage) at 90°C in oil parallel to the layer direction kV/mm 25 dissipation factor at 48-62 Hz max. 0.08 dielectric constant 5 tracking resistance CTI 600 arc resistance level L1 THERMAL PROPERTIES thermal conductivity W/m*K 0.2 coefficient of elongation 10° ⁶ /K 20-40 temperature limit °C 120 limit determination of the threshold temperature due to flexural strength MPa 65 thermal class E incandescence resistance level 2a OTHER PROPERTIES otherwise a	MECHANICAL PROPERTIES	unit	test value		
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raw density g/cm ³ 1.4 water absorption at 3mm thickness mg 80 V2,	incandescence resistance	level	2a		
water absorption at 3mm thickness mg 80 V2,	OTHER PROPERTIES				
V2,	raw density	g/cm³	1.4		
	water absorption at 3mm thickness	mg	80		
flammability level thickness ≥ 8: V0			V2,		
	flammability	level	thickness ≥ 8: V0		

PROPERTIES

- coloured surfaces trough melamine laminated coloured outer layer
- tracking resistant
- mechanical high-quality
- electrical properties adequate for low and medium voltages

APPLICATIONS

- front panels indoors
- base plates for switching equipment and control cabinets
- laboratory tables

Different colours and decors available on request.

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The values in () are specific values which are only noted for information; they cannot be seen as a requirement of this norm. The stated values are average values which are confirmed by regular statistical tests and controls. These data are pure representative information and may only lead by an explicit agreement to an assurance for a sales agreement. Directive 2011/65/EU of European Union on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS) became operative as from the 27st of January, 2011. Following substances namely are involved: lead, cadmium, hexavalent chromium, polybrominated biphenyls, polybrominated diphenyl ethers, mercury. We herewith declare that all of our products were manufactured RoHS conformal. As downstream users (i.e., as manufacturer of products), we act in accordance with European Union Regulation 1907/2006 (the REACH Regulation). According to information provided to us by our suppliers, no substances from the latest Candidate List (the List of Substances of Very High Concern, or SVHC List) from the 15th of June, 2015 exist in the materials used by us in concentrations of more than 0.1 % by mass.



WESCAP BV

Veldkampweg 19 T +31 (0) 529 46 28 30 info@wescap.nl KvK: 08072582 7731 HL Ommen F+31 (0) 529 46 31 76 www.wescap.nl

BIC: RABONL2U BTW: NL 805948302B01 IBAN: NL20 RABO 0317766554